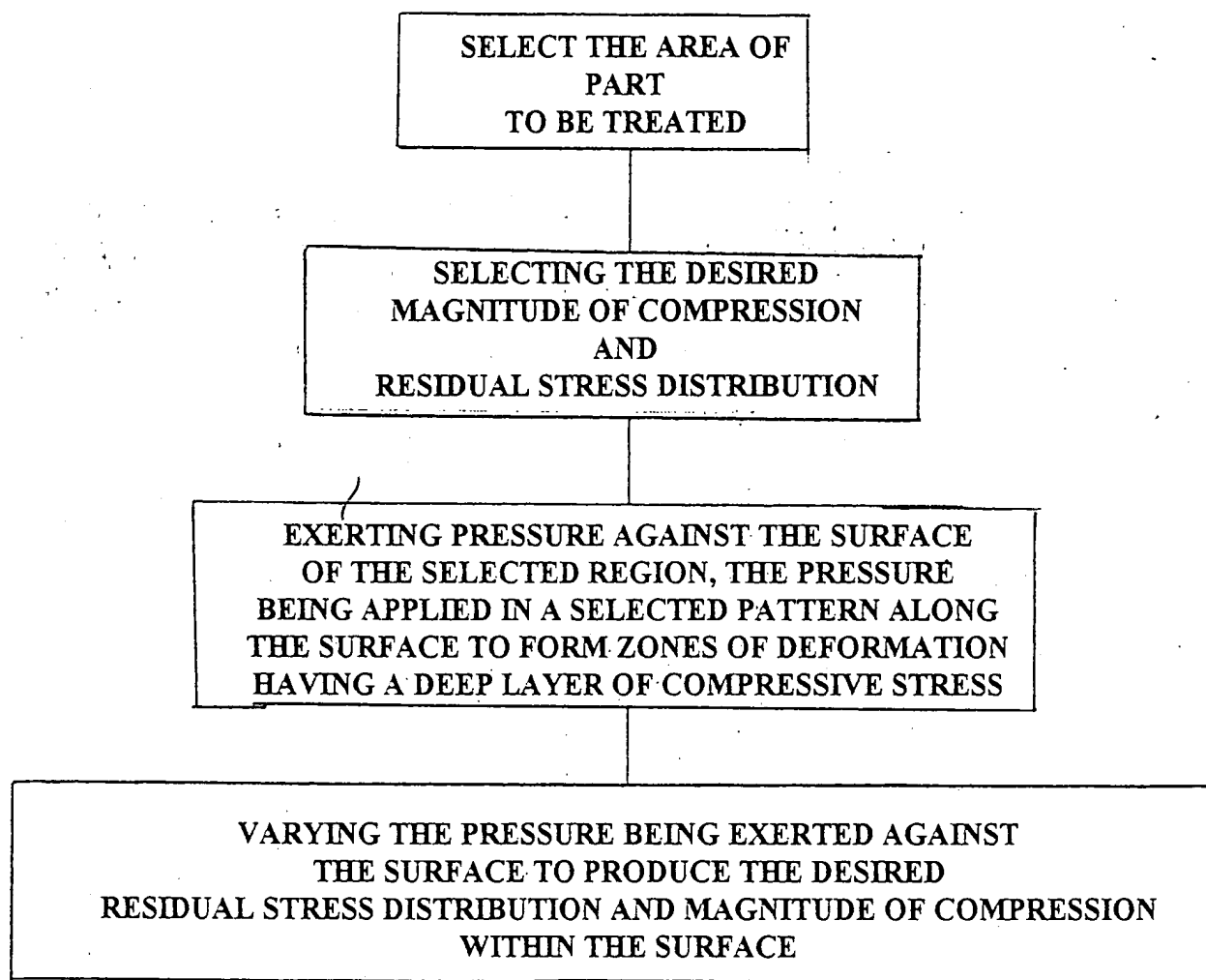


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FIG. 1



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LONGITUDINAL RESIDUAL STRESS DISTRIBUTION

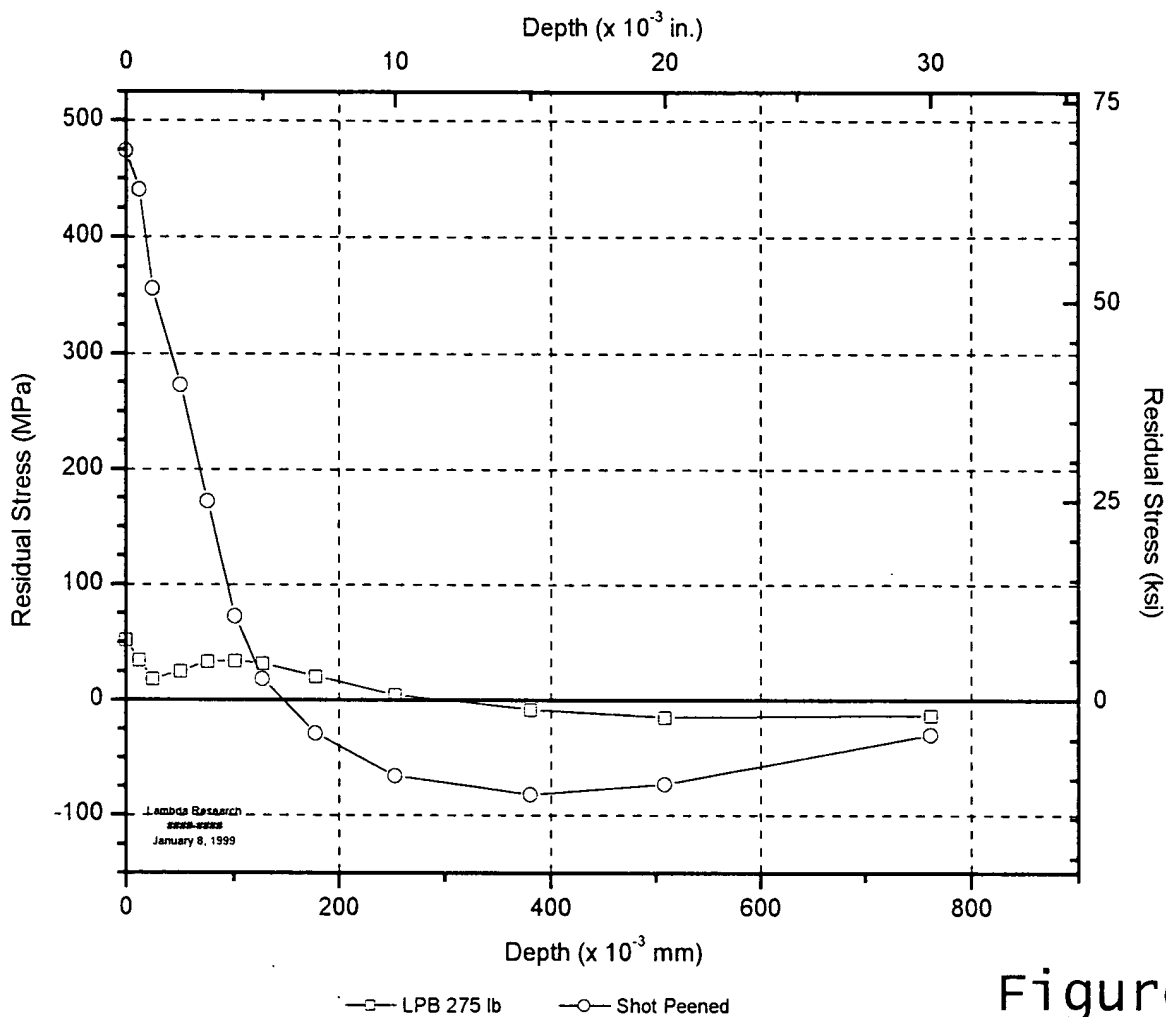


Figure 2

PERCENT COLD WORK AND Y.S. DISTRIBUTION

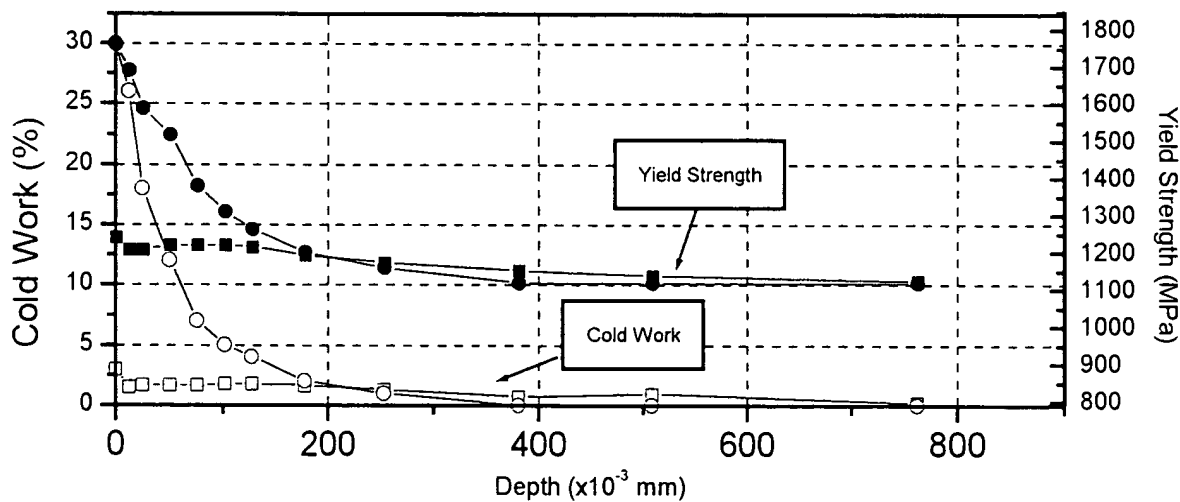


Figure 3

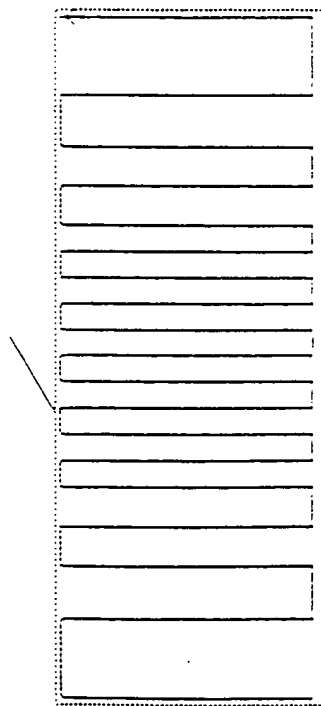
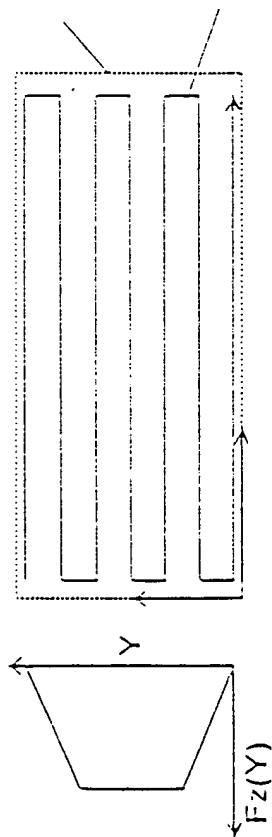
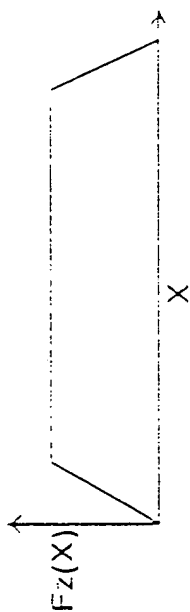


Fig. 5

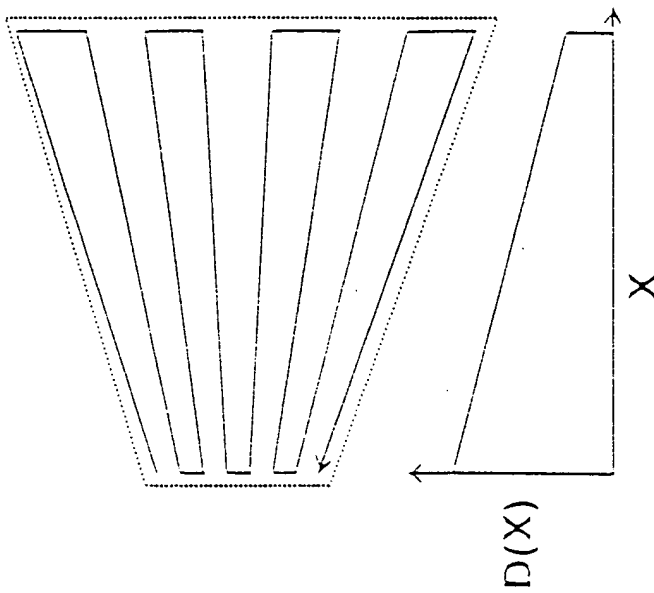
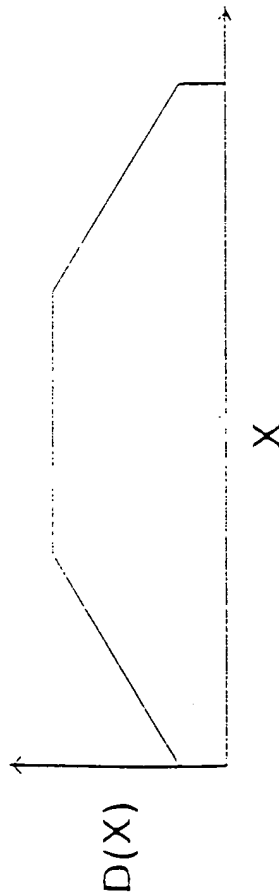


Fig. 6

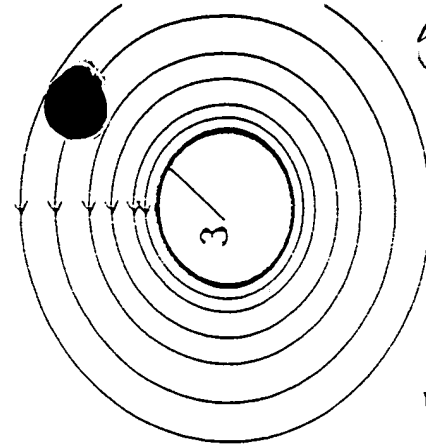


Fig. 7

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RESIDUAL STRESS DISTRIBUTION

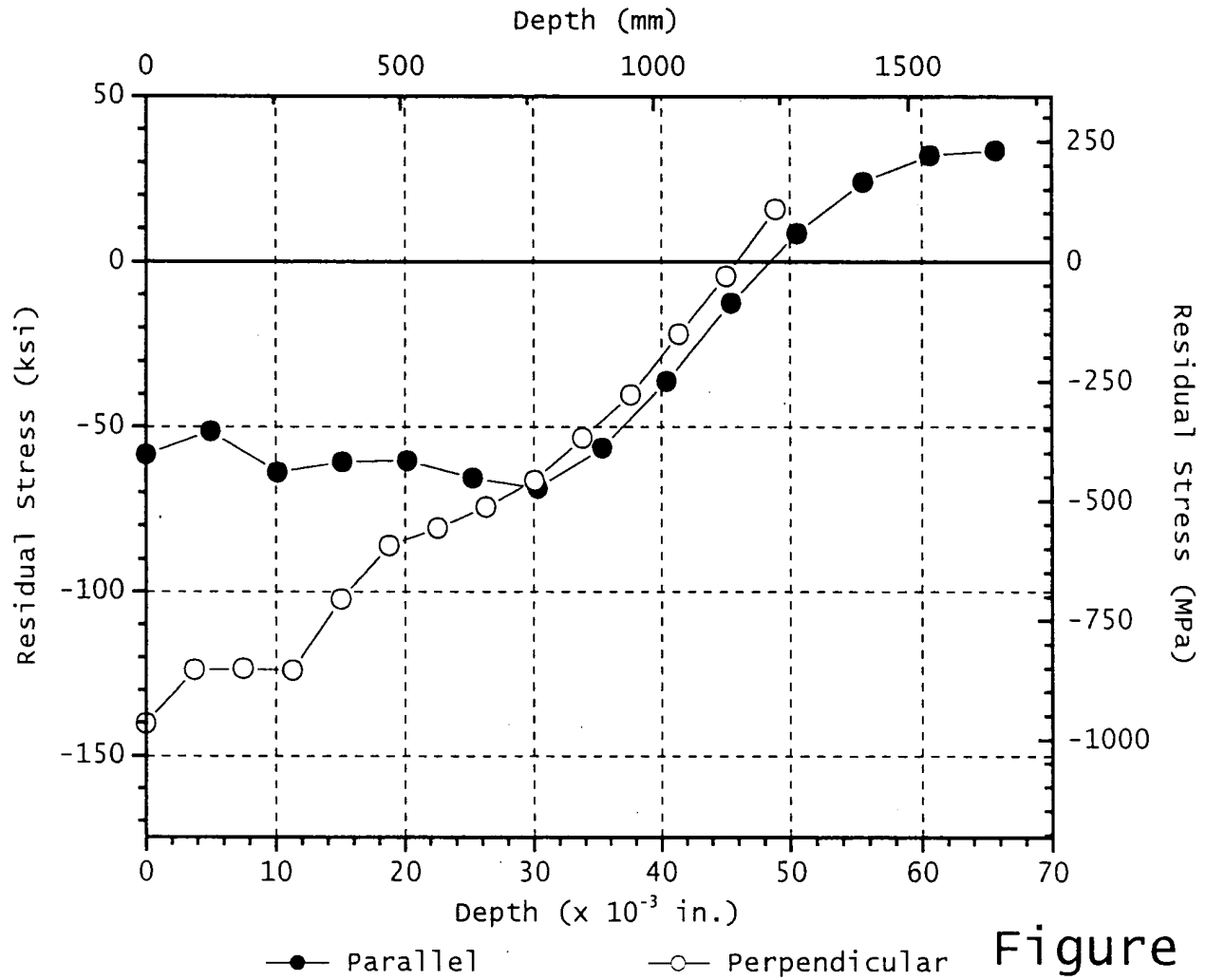
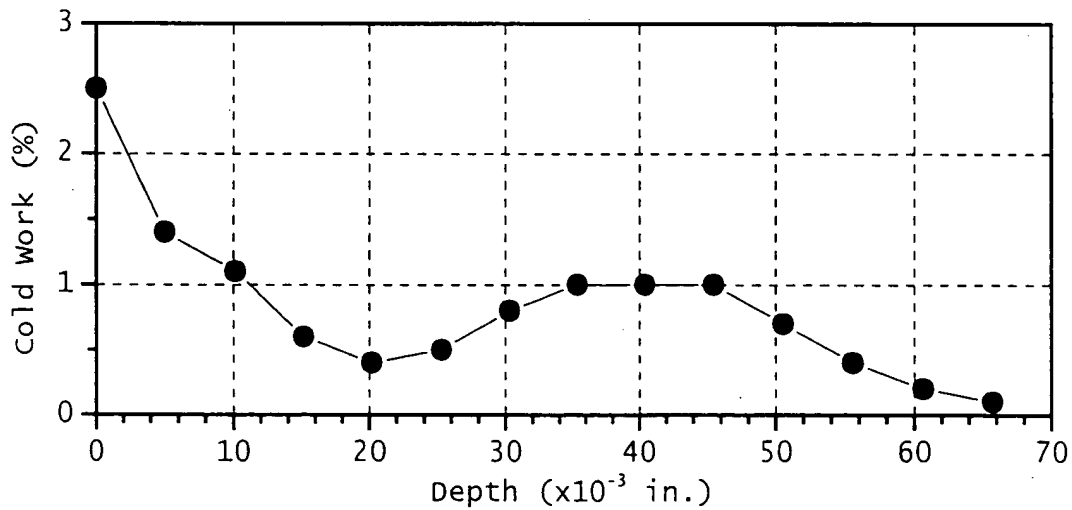


Figure 8

PERCENT COLD WORK DISTRIBUTION



4340 STEEL LPB COUPON

Figure 9

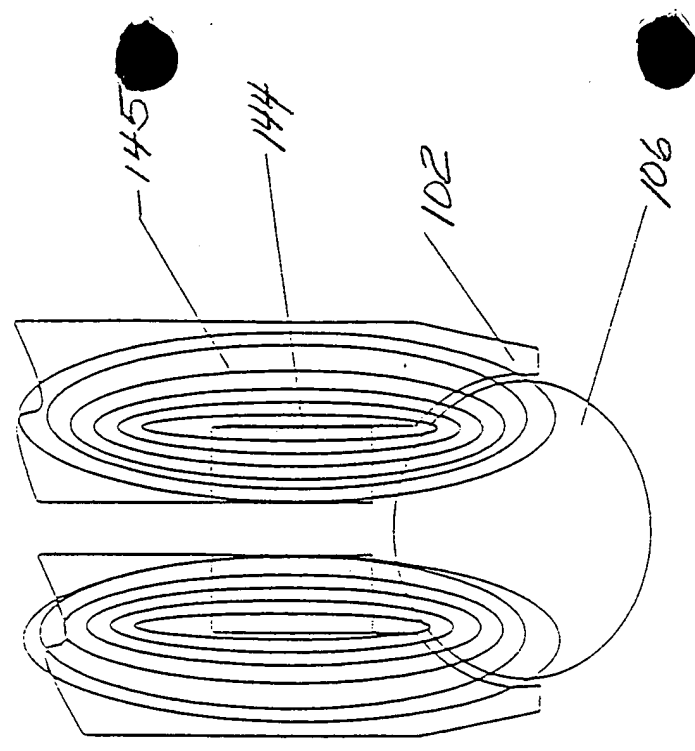
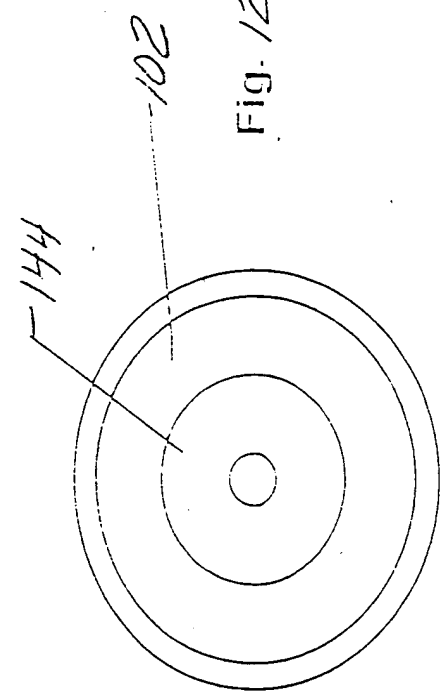
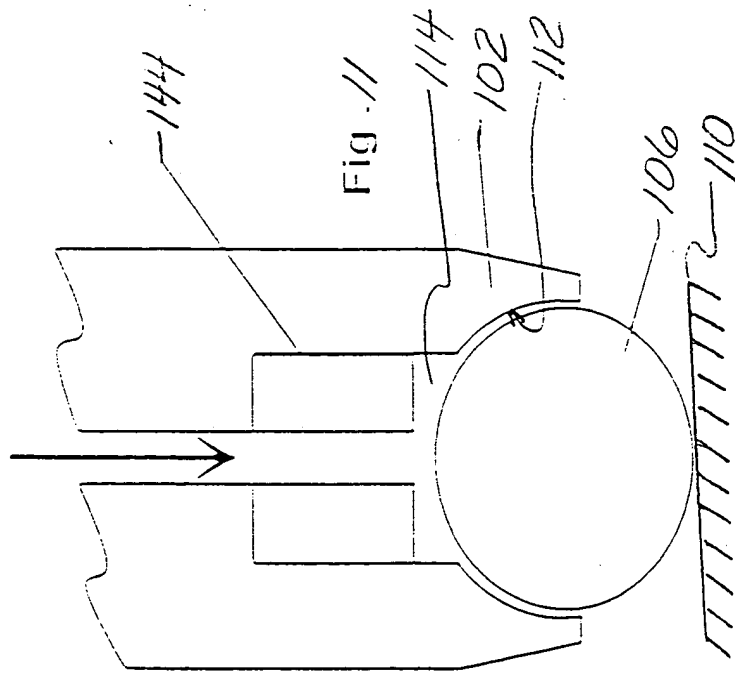


FIG. 14

